

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
(Alternative Form for Single Chamber, Completely Shop-Fabricated Vessels Only)
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1 Manufactured and certified by **TAYLOR-WHARTON, 4075 HAMILTON BLVD., THEODORE, AL. 36590-0568**
(Name and address of manufacturer)

2 Manufactured for **N/A**
(Name and address of purchaser)

3 Location of installation **NOT KNOWN; BUILT FOR STOCK**
(Name and address)

4 Type **HORIZONTAL TANK** HT **35000 U1252** **N/A** **D2211930** **44223** **1999**
(Horiz or vert tank) (Mfg's serial No.) (CRN) (Drawing No.) (Nat'l Bd No.) (Year built)

5 The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 **1998**
Year

to **N/A** **N/A** **LOW TEMPERATURE ULT-115**
Addenda (Date) Code Case Nos Special Service per UG-120(d)

6 Shell **SA553 GR.1** **.253"** **0"** **8'-0"** **82'-6"**
Matl (Spec No Grade) Nom Thk (in) Corr Allow (in) Diam ID (ft & in) Length overall (ft & in)

7 Seams **TYPE 1** **FULL** **100%** **N/A** **N/A** **TYPE 2** **FULL** **9**
Long (Welded Dbl Sngl Lap Butt) R T (Spot or Full) Eff (%) H T Temp (F) Time (hr) Girth (Welded Dbl Sngl Lap Butt) R T (Spot, Partial or Full) No. of Courses

8 Heads (a) Matl **SA353** (b) Matl **N/A**
(Spec No Grade) (Spec No Grade)

| Location (Top Bottom, Ends) | Minimum Thickness | Corrosion Allowance | Crown Radius | Knuckle Radius | Elliptical Ratio | Conical Apex Angle | Hemispherical Radius | Flat Diameter | Side to Pressure (Convex or Concave) |
|-----------------------------|-------------------|---------------------|--------------|----------------|------------------|--------------------|----------------------|---------------|--------------------------------------|
| (a) TOP&BOT. | .395" | 0" | N/A | N/A | 2:1 | N/A | N/A | N/A | CONCAVE |
| (b) N/A | | | | | | | | | |

If removable bolts used (describe other fastenings) **N/A**
(Matl Spec No Gr Size No)

9 MAWP **100** psi at max temp **+100** of
 Min design metal temp **-320** °F at **100** psi Hydro pneu or comb test pressure **HYDRO 186** psi


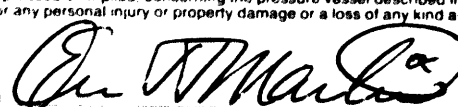
10 Nozzles inspection and safety valve openings

| Purpose (Inlet Outlet Drain) | No | Diam or Size | Type | Matl | Nom Thk | Reinforcement Matl | How Attached | Location |
|------------------------------|----------|--------------|-------------|-------------------|--------------|--------------------|---------------|--------------|
| INLET/OUTLET | 1 | 2.00" | w.e. | SA312T-304 | .436" | NOZZLE | WELDED | SHELL |
| INLET/OUTLET | 3 | 1.50" | w.e. | SA312T-304 | .400" | NOZZLE | WELDED | SHELL |
| INSTRUMENT | 5 | .75" | w.e. | SA479T-304 | .250" | NOZZLE | WELDED | SHELL |
| DRAIN | 1 | 2.50" | w.e. | SA312T-304 | .552" | NOZZLE | WELDED | SHELL |
| INLET/OUTLET | 1 | 1.00" | w.e. | SA312T-304 | .250" | NOZZLE | WELDED | SHELL |

11 Supports Skirt **NO** Lugs **N/A** Legs **4** Other **STRAPS** Attached **WELDED TO SHELL**
(Yes or no) (No) (No) (Describe) (Where and how)

12 Remarks Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report **N/A**
(Name of part item number Mfg's name and identifying stamp)

UT EXAMINATION PER UW-11(a)(7), FOR NON-CORROSIVE SERVICE PER UG-46(a). SERVICE RESTRICTED TO OPER. TEMPS; LNG:-200°F. NOZZLES IMPACT EXEMPT PER UHA-51. IMPACT TESTED PER UHT-6.

| | |
|---|---|
| CERTIFICATE OF SHOP COMPLIANCE | |
| We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1 "U" Certificate of Authorization No 13617 expires 17 OCTOBER 2000 | |
| Date 1 FEB. 1999 Co Name TAYLOR-WHARTON (Manufacturer) | Signed  (Representative) |
| CERTIFICATE OF SHOP INSPECTION | |
| Vessel constructed by TAYLOR-WHARTON at THEODORE, AL | |
| I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of MISSISSIPPI and employed by HSB I&I CO. OF HARTFORD, CONNECTICUT | |
| on 1 FEBRUARY 99 | |
| I have inspected the component described in this Manufacturer's Data Report on my knowledge and belief the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. | |
| Date APR 12 1999 Signed  (Authorized Inspector) | Commissions NB. 7378. "A"MS. 4009 (Nat'l Board (incl. endorsements), State, Prov. and No.) |

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2 Manufactured for **N/A**
(Name and address of purchaser)

3 Location of installation **NOT KNOWN; BUILT FOR STOCK**
(Name and address)

4 Type **HORIZONTAL TANK HT 35000 U1253 N/A D2211930 44527 1999**
(Horiz or vert tank) (Mfg's serial No) (CRN) (Drawing No) (Nat Id No) (Year built)

5 The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1
 Year **1998**

to **N/A** **N/A** **LOW TEMPERATURE ULT-115**
Addenda (Date) Code Case Nos Special Service per UG-120(d)

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Matl (Spec No Grade) Nom Thk (in) Corr Allow (in) Diam I.D. (ft & in) Length overall (ft & in)

7 Seams **TYPE 1 FULL 100% N/A N/A TYPE 2 FULL 9**
Long (Welded Dbl Sngl Lap Butt) R T (Spot or Full) Eff (Pb) K: T Temp (F) Time (hr) Girth (Welded Dbl Sngl Lap Butt) R T (Spot Partial or Full) No of Courses

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(Spec No Grade) (Spec No Grade)

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|----------------------------|-------------------|---------------------|--------------|----------------|------------------|--------------------|----------------------|---------------|--------------------------------------|
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12 Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report **N/A**
(Name of part item number, Mfg's name and identifying stamp)

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CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1 "U" Certificate of Authorization No **1363** expires **17 OCTOBER 2000**

Date **22 FEB. 1999** Co Name **TAYLOR-WHARTON** Signed *[Signature]*
(Manufacturer) (Representative)

CERTIFICATE OF SHOP INSPECTION

Vessel constructed by **TAYLOR-WHARTON** at **THEODORE, AL**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of **MISSISSIPPI** and employed by **HSB I&I CO. OF HARTFORD, CONNECTICUT**

have inspected the component described in this Manufacturer's Data Report on **22 FEBRUARY 1999** and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date **APR 13 1999** Signed *[Signature]* Commissions **NB. 7378. "A"MS. 4009**
(Authorized Inspector) (Nat'l Board (incl. endorsements), State, Prov. and No.)