PO# 18176 Item# PLSD-00-EQ-255-TNK-9002

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS (Alternative Form for Single Chamber, Completely Shop-Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

внор Уз

1. Ma	anufactured and c	ertified	by Plant M	aintenance Ser	vice Corporation	n, 3000 Fite Ro						
2. Ma	nufactured for	Large	Scale Dist. (Gen.II/Parson E	Energy & Chem.		ower	ne and address of Houston, I daddress of pure	ΓX			
3. Lo	cation of installation	on Lar	ge Scale Di	st.Gen.II/Parso	n Energy & Che	m., PPL Globa	al Pov	ver Sundand	ce Rd, Casa	Grande, AZ		
4. Type Horizontal Tank AB-894B (Horiz, or vert, tank) (Mfg's serial No.)									AB-894D		4542	2001
5. Th V		d phy	sical prop	(Mfg's se erties of all struction, and	parts meet	the requireme		of material	specification	ving no.) is of the ASME in 1	1998	ND PRESSURE
to 2001 - Year												
Addenda (Date) 6. Shell: SA-516 Gr 70					Code Case Nos. 3/8" .062			Sp	ecial Service per UG 120 10'-0"	24'-8"		
7. Seams: TYPE1 Spot				85%			Allow. (in.)	TYPE1	Spot		igth (overall) (ft. & in.)	
Long. (Welded, Dbl., R.T. (Spot or Fult) Eff. (%) H.T. Temp (F) Time (hr) Girth (welded, Dbl., R.T. (Spot, Partial, Sngl., Lap, Butt) or Full)										No. of Courses		
8. Heads: (a) Matl. SA-516 Gr 70 (b) Matl. SA-516 Gr 70 (Spec No., Grade) (Spec No., Grade)												
	Location (Top,	M	inimum	Corrosion	Crown	Knuckle		Elliptical	Conical	Hemispherical	Flat	Side to Pressure
	Bottom, Ends)		ickness	Allowance	Radius	Radius		Ratio	Apex Angle	Radius	Diameter	(Convex or Concave)
(a)	L.END		.3125	.062	•	•	-	2:1	-	-		CONCAVE
(b)	R. END		.3125	.062	-	•	(40.)	2:1	40007 (00) 1	-	404.011	CONCAVE
	If removable, bolt	s used	(describe d	ther fastenings			(40	500	-19387 (80) H Matl., Spec. No., C	VY HEX NUTS SA	-194-2H.	
9. MA	AWP		52		psi at ma	ax. te		man, opec. me., c	150	° F		
Mi	n. design metal te	mp.		20	° F at 52	psi. Hydro., p###u., or			r ∉⊎### . test p	ressure	82 psi.	
10. N	lozzles, inspection	and s		openings:								
(In	Purpose let, Outlet, Drain) INLET	No.	Diam. or Size 1"	Type 150LWN	SA-	Mat'l.		Nom. Thk. .520	Rein	forcement Matl.	How Attached c -	Location
-	OUTLET 1		1 1/2"	150LWN		SA-105 -		.560			-	
	MANWAY 2		23 1/4"ID			Gr B SA-105	Harris Day 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2				c 6	SHELL
				-		4 ATTACHED	+	-	((200))	•	-	· ·
11. Supports: Skirt			NO Lugs		- Legs		Ot	her	SADDLES Attached		WELI	DED TO SHELL
			(Yes or no)		(No.)	(No.)	-		(Describe)		(Where and how)	
		cturer's	Partial Data	a Reports prop	erly identified ar	nd signed by Co	ommis	ssioned Inspe	ctors have be	en furnished for the	following iter	ms of this report:
NON	E				(Name of pa	art, item number, Mf	gr's na	me and identifying	g stamp)			
	IEF PROTECT				BE PROVIDE	D BY CUSTO	ĎМЕR					
	ACHED PER U RPY IMPACT				GRAPHS UG-	20(f) AND	UCS	-66(a)(c).			
						TIFICATE OF S						
We	certify that the	state	ments mad	e in this repo	ort are correct	and that all de	tails o	of design, ma			ranship of the	his vessel conform
the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization No. 8812 expires 2-28 , 2004. Date 1/2/62 Co. Name Plant Maintenance Service Corporation Signed												
(Manufacturer) (Representative) CERTIFICATE OF SHOP INSPECTION												
	ssel constructed b				Maintenance Ser				at		Tennessee	38127 . †
I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and the State or Province of TN and employed by ONE BEACON AMERICA INSURANCE BOSTON, MA have inspected												
the component described in this Manufacturer's Data Report on 1.3 , and state that, to the best of my knowledge and belief, the												
Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor hemployer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.												
Date 1-2-02 Signed Document & Commissions NB8757 AB 723476												
	1000		,	The state of the s	(Authorized Inspe	ector)			NE	(Nat'l Board (incl. en	dorsements) Stat	e, Prov. and No.)

PO# 181786 Item# PLSD=00-EQ-255-TNK-9002

FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

A-SHOP HI

1. Manufactured and certified	by Plant	t Maintena	nce Service C	orporation, 3000		phis, Tennessee					
2. Manufactured for Larg	e Scale Di	ist. Gen.II/	Parson Energy	& Chem., PPL	Global Power, I	Houston, TX dress of Purchaser)			· · · · · · · · · · · · · · · · · · ·		
3. Location of Installation	Large So	cale Dist.G	Sen.II/Parson E	negry & Chem.,	PPL Global Pov	ver Sundance Ro	d, Casa Grande,	AZ	To 67,1210		
	Horizontal				JS AMMONIA ST			AB-894B			
(Horiz., vert., or sphere)				AB-894D	Tank separator, heat e	exh., etc) 4542		(Mfg's serial No.) 2001			
(CRN)				Drawing No.)		(Nat'l. Bd. No	0.)	(Year bi	uilt)		
Data Report Item Number					,	Remarks					
LIQUID RETURN	(1)	1"	150LWN	SA-105	-	. 520	-	c -	-		
PSV	(1)	3"	150RFWN	SA-106B	SA-105	SCH 80	-	c 6	-		
THERMOMETER	(1)	1 1/2	" 150LWN	SA-105		. 560	-	С -	-		
PRESS. GAUGE	(1)	1"	150LWN	SA-105	-	. 520	-	с -	•		
VENT,	(7)	2"	150LWN	SA-105		. 560		С -	-		
FILL,											
VAPOR REMOVAL, PSV (VAC BRKR),											
LEVEL BRIDLE,											
-			***								
-											
-						- 1					
-					14						
•								4			
-								- management			
-											
-											
-											
-								1.330.0800000000000000000000000000000000			
-											
•								VIII.			
•											
-											
			Wee with the same								
•											
Certificate of Authorization:	Туре		U	N	lo.	8812	Expires	2-28	, 2004		
Date 1/2/02 Na	ame		Plant Mai	intenance Servic	e Corporation		Signed	(Representative)	Elli		
Date 1-2-02 Na	ame	Sha	(Authorized	Mispector) PO	Con	nmission WB8	(Nat'l Board incl.	TU3476 endorsement, state, province a	and no.)		