

1. BOLT HOLES TO STRADDLE ~~1/2"~~ CENTER LINES.
2. PROTECT ALL MACHINE SURFACES & THREADED CONNECTIONS RUST PREVENTIVE IMMEDIATELY AFTER MACHINING.
3. INSTALL WOOD OR STEEL PROTECTORS ON FITTINGS IMMEDIATELY AFTER TESTING.
4. VESSEL TO BE DRAINED & CLEANED BEFORE SHIPPING.
5. VESSEL TO BE WELDED BY SUBMERGED ARC PROCESS AT FABRICATOR'S OPTION.
6. PAINT P. O. NO. AND ITEM NO. IN 6" HIGH LETTERS ON HORIZONTAL CENTER LINES ON BOTH SIDES AS LOADED.
7. ~~SEE~~ TELL-TALE HOLE ~~FOR~~ ~~INDICATION~~ ~~OF~~ ~~LEAKAGE~~ ~~OF~~ ~~HYDROGEN~~ ~~OR~~ ~~OTHER~~ ~~GASES~~ ~~ENTERING~~ ~~THE~~ ~~VESSEL~~ ~~UNDER~~ ~~TEST~~ ~~CONDITIONS~~.
8. ALL PIPE JOINTS TO BE BEVELED 37 1/2° FOR 100% WELD PENETRATION.
9. PADS TO BE KEROSENE TESTED TO 125 PSI.

