

FORM U-1A MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS
Alternate Form for Single Chamber Completely Shop-Fabricated Vessels Only
As Required by the Provisions of the ASME Code Rules, Section VIII, Division I

1. Manufactured by ACF Industries Incorporated, Milton, Pennsylvania
(Name and address of Manufacturer)

2. Manufactured for Smith & Norrington Engr. Corp., 10 Newbury St., Boston, Mass. 02116
(Name and address of Purchaser)

3. Type Horiz. Vessel No. 44-62162-2 (Mfr. Serial) (Sign & State No.) Natl. Bd. No. 21439 Yr. Built 1970

4. SHELL: Matl. SA-515 Gr.70 T.S. 70000 Nom. 15/16 Corr. 7-11/16
(Kind and Spec. No.) (Fig. or F.H. & Spec. Mfr. T.S.) Thk. In. Allow In. Diam. 11 Ft. 0 In. Length 92 Ft. 0 In.

5. SEAMS: Long F.W. D.B. H.T. No R.T. Compl. Sectioned No Efficiency 100 %
(Welded, Dbl., Single, Lap, Butt) (Yes or No) (Spot or Complete) (Yes or No)
Girth F.W. D.B. H.T. No R.T. Compl. Sectioned No No. of Courses 9

6. HEADS: (a) Material SA-515 Gr.70 T.S. 70000 (b) Material SA-515 Gr.70 T.S. 70000
(Top, bottom, ends) Thickness 15/32" Crown Radius 15/32" Elliptical Ratio 65-1/16" Flat Diameter 65-1/16" Side to Pressure (Convex or Concave)
(a) End 15/32" 15/32" 65-1/16" 65-1/16" Concave
(b) End 15/32" 15/32" 65-1/16" 65-1/16" Concave

If removable, bolts used _____ Other fastening _____
(Material, Spec. No., T.S., Size, Number) (Describe or Attach Sketch)

7. Constructed for max. allowable working press. 250 psi at max. temp. 650 °F. Min. temp. (when less than -20°) _____ °F. Hydrostatic Test Press 400 psi.

8. SAFETY OR RELIEF VALVE OUTLETS: Number 2 Size 4" Location Top of tank

9. NOZZLES:
Purpose (Inlet, Outlet, Drain) Number Diam. or Size Type Material Thickness Reinforcement Material How Attached
Outlet 1 3" _____ _____ _____ _____ Welded to tank

10. INSPECTION Manholes, No. 1 Size 18" Location Top of tank
OPENINGS: Handholes, No. _____ Size _____ Location _____
Threaded, No. _____ Size _____ Location _____

11. SUPPORTS: Skirt Yes Lugs _____ (Number) _____ (Number) Other Saddles Attached Welded to tank
(Yes or No) (Describe) (Where & How)

12. REMARKS: Vessel fabricated under 1968 code W-RT.
Manway Cover SA-181, Gr. 1 25" dia. x 2-1/4" thick x 22-3/4" bolt
circle with additional openings 2 - 2", 2 - 1-1/2".
Additional openings in tank 1 - 2-1/2", 1 - 2", 1 - 1", 2 - 3/4".
Commodity: Propane

(Brief description of purpose of the vessel as Air Tank, Water Tank, L.P.G., Etc.—State Contents.)

¹ If postweld heat-treated.

² List other internal or external pressures with coincident temperature when applicable.

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division I.

Date JUNE 24, 1970 Signed ACF Industries Incorporated By C. Zimmerman
(Manufacturer)

Certificate of Authorization Expires No.667 December 31, 1974

CERTIFICATE OF SHOP INSPECTION

VESSEL MADE BY ACF Industries Incorporated, Milton, Pennsylvania

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State of xxxxxx Penna. and employed by Hartford Steam Boiler Insp. & Ins. Co. of Hartford, Connecticut have inspected the pressure vessel described in this manufacturer's data report on JUNE 24, 1970 and state that to the best of my knowledge and belief, the manufacturer has constructed this pressure vessel in accordance with the applicable sections of the ASME Boiler and Pressure Vessel Code.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this manufacturer's data report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date JUNE 24, 1970 Commissions NB 5161

Richard H. Werk
Inspector's Signature

Natl Board, State, or Province and No.