FORM U-1-A MANUFACTURERS' DATA REPORT FOR UNFIRED PRESSURE VESSELS

Alternate Form For Single Chamber Completely Shop Fabricated Vessels Only 6,000 gal, Propage

As required by the Provisions of the ASME Code Rules and the National Board Storage Tank

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1.	Manufactured by NATIONAL BUTANE GAS COMPANY, INC., Memphis, Tennessee APR 12 1963
2.	(Name and address of Manufacturer) Manufactured for WARDEN'S LP GAS SERVICE, WEST MEMPHIS, ARK.
	(Name and address of Purchaser)
3.	Type Horiz. Vessel No. (()(311)() () Nat'l Bd. No. 1 Yr. Built 1963 (State & Std. No.)
4.	ASTM-A SHELL: Mat 1,55-61Trs 73,000Thk-4805 in Allow in Diam 5 ft. in Length 13 ft. in.
5.	(Kind and Spec. No.) (Fig. or F. B. & Spec. Min. T.S.) SEAMS: Long dbl buttweld no xR spot sectioned no Efficiency 85 % brased describe (Weided, Dbl., Single, Lap, Butt) (Yes or No) (Spot or Complete) (Yes or No)
į	(Weided, Dbl., Single, Lap, Butt) (Yes or No) (Spot or Complete) (Yes or No) Girth dbl butt SR, no XR Spot Sectioned no No. of Courses 5 under remarks.
6.	HEADS: (a) Material ASTI - A-455-61TT.S. 73, 600 (b) Material T.S.
	Location Crown Knuckle Eliptical Conical Hemispherical Flat Side to Pressure (Top, bottom, ends) Thickness Radius Radius Radius Ratio Apex angle Radius Diameter (Convex or Concave)
	(a) ands 1,06 2:1 concave
	(b)
	If removable, bolts used Other fastening (Material, Spec. No., T.S., Size, Number) (Describe or Attach Sketch)
	(Int)
7.	Constructed for MAK pressure of 250 psi. Max. Temp. 650 °F. Subzero °F. Hydrostatic Test 400 psi.
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8.	SAFETY OR RELIEF VALVE OUTLETS: Number 1 Size 2" Location Shell
9	NOZZLES: with 2" coupling for Sr. Float Gauge
-	Purpose, (Inlet
A CONTRACTOR OF THE PARTY OF TH	SOutlet, Drain) Number Diam, or Size Type Material Thickness Material Attached
	Valves, 10% 3", 2", coupling steel 3/8" weld weld
Outag	e Press & 6 1/1", 14" " " " " " " " " " " " " " " " " " "
Rotar	y gauges, etc. & 1" " " " "
10.	INSPECTION Manholes, No Size Location
	OPENINGS Handholes, NoSizeLocation
	Threaded, No. Size Location
11.	SUPPORTS: SkirtLugsLegsOtherAttached
	(Yes or No) (Number) (Describe) (Where & How)
12.	REMARKS: For liquefied petroleum gas only. UW 52 of 1959 ASME Code.
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	(Brief description of purpose of the vessel, as Air Tank, Water Tank, L.P.G., Etc State Contents.)
	We certify that the statements made in this percent are compared and that all details
vess	We certify that the statements made in this report are correct and that all details or material, construction, and workmanship of this sel conform to the ASME Code for Unfired Pressure Vessels.
Dat	e Jan. 8 1963 Signed NATIONAL BUTANE GAS CO., INC By
	(Manufacturer)
	Certificate of Authorization Expires December 31, 1964
	The state of the s
į.	CERTIFICATE OF SHOP INSPECTION
	Inspection Agency's Serial No. (), (), (),
1	VESSEL MADE BY NATIONAL BUTANE GAS CO. INC. at Memphis Tennessee
-	I, the undersigned, holding a Certificate of Competency as an Inspector of Boilers and Unfired Pressure Vessels in
Ĭ	THE STATE OF MENT AND
	THE STATE OF TENN and employed by COMERCIAL UNION, INJURIAGE CO. of NEW YORK inspected internally and externally, the vessel described in this report on the control of the
	that the statements made in this report are correct corresponding with mill test reports of materials furnished by the
	builders, and measurements made of the vessel and that this vessel is constructed in accordance with the ASME Code for Unfired Pressure Vessels.
	Chilica I regente A Courty
	(7) (8) 7) 3 4 (3) (9)
	Date JAN 3 1 1953 19
	Date JAN 3 1 1953 19
	(7) (8) 7) 3 4 (3) (9)