## FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

Location of ir		Unknown		•	and address)	····	····	····	
туре Неа	t Exchang	ger <u>78</u>	45-88-1 (Migr's serial No.)		(CAN)	C-7845-	88	3 <u>20</u>	
The chemical	and physical pro	operties of all pa	-	equirements of		fications of the	ASME Boiler a	(Nat'l. 8d. No.) nd Pressure Ve	(Year buil
construction,	and workmansh	ip conform to A	SME Rules, S	ection VIII, Di	vision 1	<del>*************************************</del>	T <u>a</u>	86	
19	97 ddenda (data)		Code Case No	).	****		Special service per U	IC 270/41	
ns 6-11 incl. to be	completed for si	ngle wall vessels,	jackets of jack	eted vessels, or :	sheets of heat e	xchangers		10.120(0)	
Shell:	SA53B		Nom. This, lan		25". Allow. (in.)	<u>3.</u>	068" m. I.D. (fr.& in.)	<u>a</u>	OFT 8 1/2 IN
Seams:	ERW	ong (Dbt, Sngl.)			R.Y (Spot or Full)	···.	OF_		
****		DBu	LIELDE	D FILLE	T	4	NO EH IXI		H.T. Temp. ( F)
Heads: (a) Mai	, <u>S</u> A.	516-70	· G	rith (Obl., Sngl.)		_	(Spot, Pertial, or Fulfi)	<u> </u>	No. of Courses
ricaus. (a) ivia		(Spec	No., Grade)		(b) Ma	u. <u>SA5/</u>	6-70 / (Spe	c. No . Grade)	6.NCB
	ı				Elliptical	Conicat	1		
Location (Top. Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Ratio	Apex Angle	Hemispherical Radius	Flat Diameter	
(a) FLG.	Laso"	Allowance							(Convex or Conc
Bottom. Ends) (a) FLG. (i) FLG. If removable, to Type of Jacket Jacket Closure	Thickness 1.250" 1.375" polits used (desc	Allowance ./25" ribe other fasten	Radius ings) SA	Radius	Proof Te	Apex Angle  DIAMETE  (Mail . Spec No	Radius  (G. (GR. Size. No.)	Diameter 6.000* 25*x/Q.	(Convex or Conce
Bottom. Ends) (a) FLG. (i) FLG. If removable, to Type of Jacket Jacket Closure MAWP Hydro., pneu., 5 12 and 13 to be	Thickness  1.350"  1.375"  polits used (desc	Allowance ./25" ribe other fasten e as ogee & weld, bal psi at may ess. 2	Radius ings) SA	193-B7, (	Proof Te	DIAMETE (Mail Spec No	Radius  6.6  R  Gr. Size. No.)	Diameter 6.000* 25*x/Q.	(Convex or Conca
Bottom. Ends) (a) FLG. (i) FLG. If removable, to Type of Jacket Jacket Closure MAWP Hydro., pneu., s 12 and 13 to be	Thickness  1.350"  1.375"  polits used (desc	Allowance ./25" ./25" ribe other fasten e as ogee & weld, ball ess. 2 ./26 sections	Radius ings) SA	IP3-B7, ( If bar, give dim	Proof Te	Apex Angle  DIAMETE (Matt. Spec. No. st	Radius  (G. (GR. Size. No.)	Diameter	(Convex or Conca
Bottom. Ends) (a) FLG. (i) FLG. If removable, to Type of Jacket Jacket Closure MAWP Hydro., pneu., 5 12 and 13 to be	Thickness  1.3.50"  1.375"  polits used (desc  (Describe  50  or comb. tes pr  completed for tu  SA 106 3  Stationary Mati (Spe	Allowance ./25" ./25" ribe other fasten e as ogee & weld, ballowance psi at may ess. 2 bbe sections Bec No. Gr	Radius  sings)	I Padius  193-B7, (  If bar, give dim  300  Ct to pressure)	Proof Te ensions °F. m ps:	Apex Angle  DIAMETE (Mail. Spec No.)  st  din. design mail.	Radius  6.6  R O. Gr. Size. No.)	Diameter   6.000"   25" x / Q .	(Convex or Conca
Bottom. Ends) (a) FLG. (i) FLG. If removable, b Type of Jacket Jacket Closure	Thickness  1.350" 1.375"  polits used (describe to the completed for the SA 106 To Stationary Mail (Special SA 106 To SA 106 T	Allowance ./25" ./25" ribe other fasten e as ogee & weld, ballowance psi at may ess. 2 bbe sections Bec No. Gr	r, etc.) x, temp. 3.000 Diam (in )(Subject	If bar, give dim  300  "ct to pressure)  1.900"	Proof Telensions  OF. mom This is not to be a serious.	Apex Angle  DIAMETE (Matil. Spec. No. st	Radius  6.6  R o. Gr. Size. No)  etal temp.  Corr Allow (in	Diameter	ed, describe or ske at <u>150</u> BoLTED Hach (Welded Bolted) Allach
Bottom. Ends)  (a) FLG.  (l) FLG.  If removable, to see the second secon	Thickness  1.350" 1.375"  polits used (described)  50 or comb. tes procompleted for tue SA 106 Stationary Mail (Special S	Allowance ./25" ribe other fasten e as ogee & weld, bar ess psi at may ess abe sections B pec No. Gr }	Radius   SA   SA   SA   SA   SA   SA   SA   S	IP3-B7, ( If bar, give dim BOO  (in) I.900" O D (in)	Proof Telensions  Proof Telensions  Proof Telensions  Nom This	Apex Angle  DIAMETE (Mail. Spec No. st	Radius  6.6  R o. Gr. Size. No)  etal temp.  Corr Allow (in	Diameter	(Convex or Cancal decay)  625"  ed, describe or sky at 150  BOLTED Hach (Welded Bolted)
Bottom. Ends)  (a) FLG.  (l) FLG.  If removable, to see the second secon	Thickness  1.350" 1.375"  polits used (described)  50 or comb. tes procompleted for tue SA 106 Stationary Mail (Special S	Allowance ./25" ./25" ribe other fasten e as ogee & weld, bai ess. 2 bbe sections B pec No. Gr) pec No. Gr)	Radius   SA   SA   SA   SA   SA   SA   SA   S	Radius  193-B7, (  If bar, give dim  BDO  Cit to pressure)  1.900" O D (in)	Proof Telensions  Proof Telensions  Proof Telensions  Nom This	Apex Angle  DIAMETE (Mail Spec No.)  st	Radius  6.6  R o. Gr. Size. No)  etal temp.  Corr Allow (in	Diameter	ed, describe or ske at 150  BoltED  Rach (Welded Bolted
Bottom. Ends)  (a) FLG.  (i) FLG.  If removable, to the description of Jacket Closure MAWP	Thickness  1.350" 1.375"  polits used (desc  (Describe 50  or comb. tes pr completed for tu SA 106 Stationary Mail (Special Special Sp	Allowance ./25" ./25" ribe other fasten e as ogee & weld, bai ess. 2 bbe sections B pec No. Gr) pec No. Gr)	Radius  Sings) SA  r. etc.)  k. temp. S  3.000  Diam {in } (Subjet)  Diam	Radius  193-B7, (  If bar, give dim  300  (in)  1.900 (sor channels of	Proof Te ensions  OF. m  Psi  Nom This  Nor The ensions	Apex Angle  DIAMETE (Mail Spec No.)  st	Radius  (c.	Diameter	ed, describe or ske at 150  BoltED  Rath (Welded Bolted)  Attach  U
Bottom. Ends)  (a) FLG.  (l) FLG.  If removable, the triple of Jacket Closure MAWP.  Hydro., pneu., to be trubesheets:  Tubes:  14-17 incl. to be Shell:	Thickness  1.350" 1.375"  polits used (desc  (Describe 50  or comb. tes pr completed for tu SA 106 Stationary Mail (Special Special Sp	Allowance ./25" ./25" ribe other fasten e as ogee & weld, bar ess. 2 be sections bec No. Gr   cc No. Gr   pec No. Gr   pec No. Gr	Radius  ings) 5A  r, etc.)  x, temp. 3  Diam (in) (Subjective Vessel Nom. Thk (in.)	Radius  193-B7, (  If bar, give dim  300  (in)  1.900 (sor channels of	Proof Te ensions  OF. m  Nom This in the exchanger  Allow, (m.)	Apex Angle  DIAMETE (Mail. Spec No. st.)  st.  in. design m.  i.  ''  in. 1  145  n Thk (in or Gauge	Radius  6.6  R o. Gr. Size. No)  etal temp.  Carr Allow (in  Corr Allow (in  Number	Diameter	ed, describe or ske at 150  BOLTED  Rach (Welded Bolted  Attach  U  Type (Straight or "U")
Bottom. Ends)  (a) FLG.  (l) FLG.  If removable, the triple of Jacket Closure MAWP.  Hydro., pneu., to be trubesheets:  Tubes:  14-17 incl. to be Shell:	Thickness  1.350" 1.375"  Polits used (described for the SA 106 Stationary Mail (Special Section of the Completed for in Mail (Special Section for the SA 106 Se	Allowance ./25" ./25" ribe other fasten e as ogee & weld, bar ess. 2 be sections bec No. Gr   cc No. Gr   pec No. Gr   pec No. Gr	Radius  ings) 5A  r, etc.)  k, temp. 3  3.000  Diam (in ) (Subjet)  Diam  jacketed vessel  Nom. Thk (in.)	Radius  193-B7, (  If bar, give dim  300  (in)  1.900  (so or channels of corr.	Proof Te ensions  OF. m  Nom This in the exchanger  Allow, (m.)	Apex Angle  DIAMETE (Mail. Spec No. st.)  st.  in. design m.  i.  ''  in. 1  145  n Thk (in or Gauge	Radius  G. G  R  G. G  R  G. G  R  Gr. Size. No )  etal temp.  Corr Allow (in  Corr Allow (in  Number  p.1.D. In S in.)  Eff.(%)	Diameter  6.000°  25"x/Q.  If bolto  O oF	ed, describe or ske at 150  BoltED  Rach (Welded Bolted  Attach  U  Type (Straight or "U")  Length (Oversit)(It & in.)
Bottom. Ends)  (a) FLG.  (i) FLG.  If removable, to the state of the s	Thickness  1.350" 1.375"  Polits used (described for the SA 106 Stationary Mail (Special Section of the Completed for in Mail (Special Section for the SA 106 Se	Allowance ./25" ./25" ribe other fasten e as ogee & weld, bai ess	Radius  ings) 5A  r, etc.)  k, temp. 3  3.000  Diam (in ) (Subjet)  Diam  jacketed vessel  Nom. Thk (in.)	Radius  193-B7, (  If bar, give dim  300  (in)  1.900"  O D (in)  (sor channels of Corr.	Proof Telensions  Proof Telensions  OF. m  Psi  Nom This is  Nom This is  Northeat exchanger  Allow, (in.)  R.T. (Spot or Full)  (b) Matl.  Elliptical	Apex Angle  DIAMETE (Mail Spec No. st	Radius  G. G	Diameter  6.000°  25"X/Q.  If boild  O	ed, describe or ske at 150  BOLTED  Rach (Welded Bolted)  Attach  U  Length (Oversii)(It & in.)  H.T. Temp. (F)  No. of Courses
Bottom. Ends)  (a) FLG.  (i) FLG.  If removable, to the state of Jacket Closure of J	Thickness  1.350" 1.375"  Polits used (described for the SA 106 Th	Allowance ./25" ./25" ribe other fasten e as ogee & weld, bai ess psi at may ess the sections bec No. Gr } pec No. Gr } pec No. Gr } gradel (Spec. No. Corrosion	Radius  Sings) SA  r. etc.)  k. temp. Sa  Diam (in ) (Subjet  Diam  jacketed vessel  Nom. Thk (in.)  Grade)  Crown	Radius  193-B7, (  If bar, give dim  300  (in)  1.900"  O D (in)  is or channels of  Corr.	Proof Te ensions  Proof Te ensions  OF. m  Proof Te ensions  Nom This is not the exchanger  Allow, (in.)  R.T. (Spot or Full)	Apex Angle  DIAMETE (Matil. Spec. No. st	Radius  G. G	Diameter  6.000°  25° x / Q .  If bolto  O oF	(Convex or Cancal (Convex or C

Unter, Outlet, Drain, etc.)	Nρ.	Diam. or Size	Type	Mati.	Nom.	Reinforcement	Haw	Location
Shell in	1	<u> </u>	FLG.		Thk.	self	Attached	
Nozzle	<u>-</u>	<u>a</u> "		SA 105N	600 ANSI		MOVEABLE	to nozzle
		_ <del>2</del>	FITTING	<u>SA 105N</u>	<u>୍ ରାହ୍ୟ</u>	self	welded	to shell
Shell out		a"	FLG.	SA 105N	600 ANSI	self	MOVEABLE	to nozzle
Nozzle	1	<u>a"</u>	FITTING	SAIDEN	.318"	self	welded	to shell
l		<u> </u>		(3) 7		<del></del>		<u> </u>
9. Supports:  0. Remarks: M				Other (a) Brace (Describe)  properly identified an				for the followi
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O(1) BONNET	-500	)'THK	as"Corr	SION ALION. 4. purchase	375"CRANN RA	DIUS CONCA	VE SIDE TO T	PRESCIPE
ite	n no:	E-6		purchasi	e order no :	8850 -DM-121	72 J.	
1	Mode	X51-1E	000 -420	heati	ng surface p	er section	<i>100</i> sa.	
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la cartifu shas si		nante mada :	* * * * * * * * * * * * * * * * * * *		SHOP COMPLIANC			
				e correct and that all	details of design, m	iaterial, construction	, and workmanship	of this vessel co
Orm to the ASMI U" Certificate o	E Code re	or Pressure V	11 A24	VIII, Division 1.	1_15	هف .	92 WIL	
U" Certificate of	1 Author: <b>'2'9</b>	ization No	Bas_Te	x Corporation	_	7/2	74	
Pate 17-14	<u> </u>	Co. nar	ne <u>row r</u> y	(Manufacturer)	Si	gned //	(Representative)	
essel constructe	,		Corporat	ion		iouston		
Texa	ls			ed by the National Bo loyed by <u>H.S.</u> I			ctors and/or the Sta	ate or Province
— HU2007	tford,				have inspecte	the pressure vessel	described in this Ma	anufacturer's Da
ff			- ;	The same than th	to the best of my kn	owledge and belief,	the Manufacturer ha	
•		1-25	, 19 <i>_2</i> 2	, and state that,				is constructed t
Report un		<u> /- ス S</u> nce with ASM	, 19_2 //E Code, Section	on VIII, Division 1. By	signing this certifica	ite neither the Inspe	ctor nor his employ	is constructed ti er makes any w
leport un ressure vessel in	accordar	nce with ASA	AE Code, Section	on VIII, Division 1. By	signing this certifica	ite neither the Inspe	ctor nor his employ	er makes any w
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